

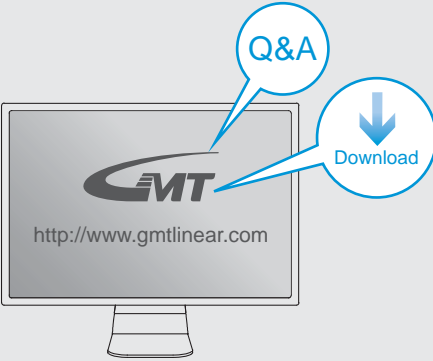
Warranty Instructions

- Within warranty period, if any failures occurred under normal usage without human negligence, our company will be responsible for the repair.
- Warranty period is one year, starting from the time the product is delivered to the designated place.
- If anything below occurs, it will not be covered under warranty:



1. Failure that occurs when the product is not used in specified environment and method.
2. Failure that occurs when the product is modified or repaired without authorization.
3. Failure that occurs due to natural disaster or misuse.
4. Fault or damage after customer purchase due to fall or impact during shipping or movement.
5. Malfunction or damage due to connection to other machine.
6. Violation to the above instructions and precautions on the manual will cause malfunction or damage.

- After the motor or mechanism is hit by external force, please check whether screw function affects stage.
- Please do not arbitrarily adjust left and right limit position and origin position to prevent machine collision and loss of warranty.
- Limit switch must have secured wires and receptacles and be prevented from loosening.
- Do not arbitrarily loose coupling and transmission structure to assure precision and warranty.
- When unusual noise or vibration occurs in the operation of machine, please turn off power before inspection.
- For Q&A regarding stage, please check GMT website.



Troubleshooting Suggestions

Axis Definition

GMT has defined different axis as the following figure according to the movement direction:
Horizontal movement direction is X and Y axis.
Vertical movement direction is Z axis.
Movement around X, Y, Z axis is defined to α axis, β axis, and θ axis.
Green arrows present the specified axis movement direction.

X axis	AX	XY axis	AY
Z axis	AZL	AZV	AZ
XZ axis	AXZ	XYZ axis	AXYZ
α axis	AXG	$\alpha\beta$ axis	AYG
θ axis	AR		